# Quick guide for use of AMP Pumps 2026-1



# Filter change:

Change - Max 500 hour or 1 year or pressure difference > 1 bar



### Oil service:

Mineral oil SAE 15W-40: Change every max. 500 hours or 1 year

bad seal rings, condense or cleaning with water can eventually lead to water in the oil.



# Easy access:

Twist the cabinet out to make oil change and easy service access.



# **Accumulator control:**

1 bar pressure accumulator must be controlled every max. 500 hours or once every year.



# **Control of the V-belt:**

Push with 1 kg pressure on center of V-belt through inspection hole - and the belt should move from 4 to 6 mm. If more than 6 mm, you need to tighten.

Control every max. 500 hour or 1 year

Extra V-belt enclosed with pump system purchase.



# **Electrical fault:**

Motor thermal relay will stop power supply in case of circuit fault.

To restart press the red button



#### **Pressure fault:**

Switch of to "0" before restart. "MAN" position is without any security functions.



### **Pressure change:**

Adjust with wrench 60 bar +/- 10 bar



### Gauges:

All gauges must show values outside the red areas.